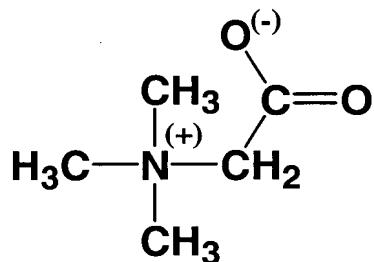


Claims

5     *What is claimed is:*

1.     A stabilized aluminum/zirconium/glycine salt comprising a Betaine of Formula I:



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Formula I

in a sufficient amount to have (a) an overall (Betaine + glycine)/ Zr ratio in the range of 0.1-3.0:1, (b) a ratio of Betaine to glycine of at least 0.001:1; and (c) sufficient Betaine 15 so that at least 0.1% of the ratio of Betaine + glycine is contributed by Betaine.

2.     A stabilized salt according to Claim 1 wherein the overall (Betaine + glycine)/Zr ratio is in the range of 0.7-1.5:1.

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3.     A stabilized salt according to Claim 1 wherein the aluminum-zirconium glycine salt is a member of the group consisting of aluminum zirconium trichlorohydrex gly, aluminum zirconium pentachlorohydrex gly, aluminum zirconium tetrachlorohydrex gly, aluminum zirconium octachlorohydrex gly, aluminum zirconium trichlorohydrex 25 gly propylene glycol complex, aluminum zirconium trichlorohydrex gly dipropylene glycol complex, aluminum zirconium tetrachlorohydrex gly propylene glycol complex, aluminum zirconium tetrachlorohydrex gly dipropylene glycol complex, and mixtures of any of the foregoing.

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4. An antiperspirant product made with a stabilized salt of any one of Claims 1, 2 or 3.
5. A deodorant product made with a stabilized salt of any one of Claims 1, 2 or 3.
6. A stick antiperspirant and/or deodorant comprising:  
40-55% cyclomethicone; 20-30% stearyl alcohol; 7-15% talc; 15-22% of a salt according to Claim 1 added in powder form; and 1-3% fragrance.

10 7. A roll-on antiperspirant and/or deodorant comprising:  
45-65% cyclomethicone; 0.1-10% cyclomethicone/dimethicone copolyol; 10-25% of a salt according to Claim 1 in a solution as 25-45% actives on an anhydrous basis in water; 5-30% water; and 1-3% fragrance.

15 8. A soft solid antiperspirant and/or deodorant comprising: 40-70% elastomer in cyclomethicone; 5-15% polyethylene beads having a density in the range of 0.91-0.98 g/cm<sup>3</sup> and an average particle size in the range of 5-40 microns; 10-20% C12-15 alkylbenzoate; 0.1-25% of a salt according to Claim 1 added in powder form; 1-15% dimethicone; and 1-3% fragrance.

20 9. A gel antiperspirant and/or deodorant comprising:  
5-50% cyclomethicone; 0.1-10% cyclomethicone/dimethicone copolyol; 0-10% hydrogenated polyisobutene 250; 0-10% C12-15 alkylbenzoate; 0-10% dimethicone; 0.1-25% of a salt according to Claim 1 added in powder form or as 10-25% of active in solution (25-45% actives on an anhydrous basis); 5-50%; and 1-3% fragrance.